

## **Cement Test Certificate**

Final

Lot 242 Russell Road East, Munster WA 6166 PO Box 38, Hamilton Hill WA 6963 T: +61 8 9411 1000 F: +61 8 9411 1150

**Product Certified:** Type HE High Early Strength Cement (Creme)

Test Certificate Number: 220002

Produced At: Cockburn Cement, Kwinana Plant, WA

 Sample Code:
 B08880d

 Sample Date:
 03/11/2021

Nominal Blend	Requirements	Result
Clinker		>86.5 %
Ground Granulated Iron Blast-Furnace Slag		Nil
Mineral Addition	Max 7.5 %	<5 %
Calcium Sulphate		<5 %
Minor Additional Constituents	Max 5 %	Nil

Reportable Property	Test Method	Requirements of AS3972	Result
3 Day Strength	AS2350.11	Min 25.0 MPa	41.8 MPa
7 Day Strength	AS2350.11	Min 40.0 MPa	50.8 MPa
28 Day Strength	AS2350.11	N/R	55.9 MPa
Initial Set Time	AS2350.4	Min 45 min	75 min
Final Set Time	AS2350.4	Max 360 min	150 min
Soundness	AS2350.5	Max 5 mm	2 mm
Sulfuric Anhydride content (SO <sub>3</sub> )	AS2350.2	Max 3.5 %	3.1 %
Chloride Ion	BH-TM-0507	Max 0.10 %	0.016 %
Other Properties			
SiO <sub>2</sub>	AS2350.2	N/R	21.6 %
$Al_2O_3$	AS2350.2	N/R	3.6 %
$Fe_2O_3$	AS2350.2	N/R	0.3 %
CaO	AS2350.2	N/R	64.2 %
MgO	AS2350.2	N/R	1.7 %
Na <sub>2</sub> O Equivalent	AS2350.2	N/R	0.5 %
Loss on Ignition	AS2350.2	N/R	4.5 %
Fineness Index	AS2350.8	N/R	440 m²/kg
Normal Consistency	AS2350.3	N/R	28.3 %
Brightness (L)*	MU-TM-2614	N/R	87

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## REMARKS

These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type HE Cement.

\*NATA accreditation 252 does not cover the performance of this service.

N/R = No Requirement



Accredited for compliance with ISO/IEC 17025 - Testing. The results of the tests, calibrations and/or measurements included in this document are traceable to Australian/national standards.

Approved Signatory

M. Wythe

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