

Cement Test Certificate

Lot 242 Russell Road East, Munster WA 6166 PO Box 38, Hamilton Hill WA 6963 T: +61 8 9411 1000 F: +61 8 9411 1150 Type HE High Early Strength Cement (Creme)

Final

Product Certified:

	Test Certificate Numb Produced At: Sample Code:	210217	Cockburn Cement, Kwinana Plant, WA		
	Sample Date:	1/06/2021			
Nominal Blend			Requirements	Result	
Clinker				>86.5 %	
Ground Granulated Iron Blast-F	urnace Slag			Nil	
Mineral Addition			Max 7.5 %	<5 %	
Calcium Sulphate				<5 %	
Minor Additional Constituents			Max 5 %	Nil	
Reportable Property		Test Method	Requirements of	Result	
			AS3972		
3 Day Strength		AS2350.11	Min 25.0 MPa	34.8 MPa	

		AS3972	
3 Day Strength	AS2350.11	Min 25.0 MPa	34.8 MPa
7 Day Strength	AS2350.11	Min 40.0 MPa	46.0 MPa
28 Day Strength	AS2350.11	N/R	55.6 MPa
Initial Set Time	AS2350.4	Min 45 min	105 min
Final Set Time	AS2350.4	Max 360 min	180 min
Soundness	AS2350.5	Max 5 mm	1 mm
Sulfuric Anhydride content (SO ₃)	AS2350.2	Max 3.5 %	3.2 %
Chloride Ion	BH-TM-0507	Max 0.10 %	0.017 %
Other Properties			
5iO ₂	AS2350.2	N/R	21.1 %
Al ₂ O ₃	AS2350.2	N/R	3.5 %
Fe ₂ O ₃	AS2350.2	N/R	0.4 %
CaO	AS2350.2	N/R	63.9 %
MgO	AS2350.2	N/R	1.3 %
Na ₂ O Equivalent	AS2350.2	N/R	0.5 %
Loss on Ignition	AS2350.2	N/R	5.1 %
Fineness Index	AS2350.8	N/R	430 m²/kg
Normal Consistency	AS2350.3	N/R	28.2 %
Brightness (L)*	MU-TM-2614	N/R	87

This document shall not be reproduced except in full.

REMARKS

These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type HE Cement.

*NATA accreditation 252 does not cover the performance of this service.

N/R = No Requirement



Accredited for compliance with ISO/IEC 17025 - Testing. The results of the tests, calibrations and/or measurements included in this document are traceable to Australian/national standards.

Marchife

Approved Signatory M. Wythe

Issue Date:

21/07/2021